



Copy Exact Test

Supplier Name: _____ Supplier ID: _____

Name: _____ Date: _____

Grade: _____ Initials: _____

1. All parts are identified as "critical parts".
 - True
 - False

2. Of the Modern Industries customer expectations, which of the following is not related to Copy Exact?
 - No engineering changes allowed
 - Change with control
 - Justify every change with return on investment
 - Prove out the benefits and risks of every change with test data
 - Ensure that all suppliers do the same

3. For "Build to Print" parts, a supplier may change the drawing, design, and specification at any time and generate a proposed ECO.
 - True
 - False

4. Which policies and procedures enable Modern Industries to comply with Copy Exact requirements?
 - Interchangeability Policy
 - Changeability Policy
 - ECO Procedure
 - All of the above

5. Quality is the responsibility of _____.
 - Quality Department
 - Management
 - Everyone
 - Customers

6. As it relates to Modern Industries, Copy Exact is a method of _____ that provides the capability to unambiguously define and maintain the customer _____.
- Inventory management; reference configuration
 - Change control; reference configuration
 - Inventory management; spares
 - Change control; spares
7. A CE violation occurs when Modern Industries or one of its suppliers makes an uncontrolled and/or undocumented change to a part or in a system configuration without prior customer notification and approval in the case of a customer defined critical part.
- True
 - False
8. A Supplier is required to notify Modern Industries and obtain approval for which of the following changes to critical parts and/or assemblies?
- Change in manufacturing locations
 - Change in material supplier
 - Change in Special Process supplier
 - Revision change or part number change to a critical part within an assembly
 - A revision change or part number change for an OEM part
 - All of the above
9. The Supplier Problem Sheet is used for non-design related changes; the Supplier Notification Form is used for design related changes.
- True
 - False
10. At Modern Industries, all parts are subjected to interchangeability for their entire life cycle after the first delivery of a commercial product to a customer, after customer release, or after volume manufacturing release.
- True
 - False
11. If inventory cannot be mixed due to functional or physical characteristics, then parts are not interchangeable.
- True
 - False

12. A vendor-supplied PCBA contains an EEPROM with vendor proprietary firmware. The Vendor “up-revs” the firmware to enhance performance, without deleting any previous features, and begins shipping to Modern Industries while awaiting a response on a SPS. Is this a Copy Exact Violation?
- Yes
 - No
13. A supplier is producing a vacuum-sealing flange for Modern Industries. The supplier’s ME sees an opportunity for a cost savings by switching from a lathe to a mill for the finishing operation. The parts produced in this way will improve the drawings surface finish requirements. The vendor should:
- Submit a SPS to the Modern Industries ME for a drawing change?
 - Contact the Buyer to propose the cost reduction?
 - Call the Modern Industries Supply Chain Management Director?
 - Submit a SNF for review and approval?
14. A New First Article is Required with:
- A new Part
 - After a change in a suppliers manufacturing location.
 - Process Improvement (combining ops, separating ops, sequence of ops change)
 - After a Change of Sub-Tier Supplier.
 - After a change of Special Process Supplier.
 - All of the Above
15. Business and Financial penalties can be invoked due to Copy Exact violations?
- True
 - False
16. Suppliers are responsible for the Copy Exact Compliance of their sub-tier suppliers – parts, raw materials, special processes, etc...?
- True
 - False
17. The goal of Copy Exact is to ensure predictable performance in all customer Applications?
- True
 - False

18. Suppliers may select vendors for special processes, such as cleaning and plating, _____
- Based on cost quotes?
 - If they are on the Supplier's Approved Supplier List?
 - Based on Certification Documents?
 - If they are on the Modern or Modern's Customer's Approved Supplier List?
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